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National Craft Assessment and Certification Program
BLUEPRINT

Industrial Millwright

Overview - This written assessment is a three-hour, closed-book examination. You will be permitted to use a nonprogrammable, nonprinting calculator during the examination. The Assessment Center will provide any necessary pencils. No extra papers, books, notes or study materials are allowed in the testing area.

Study Material - All NCCER written assessments are referenced in Center Learning Series modules. You may order modules from Pearson Education, Inc. by calling 800-925-0878 or by logging on to www.nccertraining.com.

Assessment Development - All questions on each assessment have been developed and approved by subject matter experts from the respective craft. Assessment development and administration operates under the direction of Pwcc, NCCER's testing partner.

Credentialed - NCCER will send appropriate credentials (certificates, wallet cards and official transcripts) to the Assessment Center upon successful completion of the written assessment.

Training Prescription Reports - Each candidate will have access to individual results of the written assessment on NCCER's website. This training prescription will include the overall score and results by topic area.

National Registry - Assessment results will be maintained in NCCER's National Registry and be a part of each candidate's training records. These records are stored and become a portable record of your training and assessment achievements.

Written Assessment Contents:

Item Number	Topic Area	Number of Questions
1910K-01	Area Safety	4
1910K-02	Layout/Setting	4
1910K-03	Basic Equipment and Setup	4
1910K-04	Mechanical Trade Tools	4
1910K-05	Fasteners	4
1910K-06	Basic Layout	4
1910K-07	Drilling and Milling Systems	4
1910K-08	Intermediate Trade Math	4
1910K-09	Materials	4
1910K-10	Mechanical Power Tools	4
1910K-11	Mill Drilling Devices	4
1910K-12	Lathe and Boring	4
1910K-13	Precision Measuring Tools	4
1910K-14	Installing Couplings	4
1910K-15	Alignments for Drilling and Tapping	4
1910K-16	Flaring and Boring	4
1910K-17	Installing Pumps	4
1910K-18	Installing Mechanical Seals	4
1910K-19	Installing Mill and Drift Drives	4
1910K-20	Installing Fans and Blowers	4
1910K-21	Installing Motors	4
1910K-22	Installing Brakes	4
1910K-23	Conveyors	4
1910K-24	Reconditioning and Repairing Components and Assemblies	4
1910K-25	Timing Belts and Chains	4
1910K-26	Conventional Alignment	4
1910K-27	Pumps	2
1910K-28	Turbocompressors and Repair Pumps	2
1910K-29	Turbocompressor and Repair Gearboxes	4
1910K-30	Advanced Bearing Reading	4
1910K-31	Turbines	4
1910K-32	Turbocompressor and Repair Turbine Assemblies	4
1910K-33	AC/DC Motor Operation	4
1910K-34	Powertrain and Precision Maintenance	2
1910K-35	Performance Review Alignment	4
1910K-36	Performance Review Alignment	2
Total Number of Questions		148

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